REFERENCE DRAWING# PSM/M&S/CR/480/S01
DETAIL OF POS# 3

410
330

2-TAP FOR M?
DEPTH: ?

80

30

ALL DIMENSIONS ARE IN MM

TITLE
DETAIL OF POS#3
16/5 T EOTC
CRANE TROLLEY

P.S.M
PEOPLE'S STEEL MILLS LTD.
RAHUCH, PAKISTAN

DRAWING NO:
PSM/M&S/CR/480/S01-3
REV. 00
SHEET 1 OF 1
Reference Drawing: PSM/M&S/CR/480/S03
Detail of POS # 3
QTY: 2

Box Pipe Thickness: 5

Dimensions:
- Length: 1680
- Width: 250
- Height: 150

Table:
- **Application:**
- **Pos:**
- **Rev. No:**
- **Date:**
- **Drawn By:**
- **Checked:**
- **Approved:**
- **Reference/Old Dwg No:**

**Material:**
- Kg

**Equipment Name:**
- (33/10t Crane)

**Equipment Code No.:**
- PSM/M&S/CR/480/S03-3

**Rev.:**
- 00

**Sheet:**
- 4 of 7

**Title:**
- Detail of POS # 3
- Morris 33/10 Ton Crane Trolley
- M-Shop 1 C Bay (N)

**Company:**
- People's Steel Mills Ltd
- Karachi, Pakistan
REFERENCE DRAWING# PSM/M&S/CR/480/S03
DETAIL OF POS# 4
QTY: 1

1650

90

260

90

880

ALL DIMENSIONS ARE IN MM

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<th>APPLICATION</th>
<th>POS REV. NO.</th>
<th>DATE</th>
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<th>CHECKED</th>
<th>APPROVED</th>
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<tr>
<td>WEIGHT</td>
<td>Kg</td>
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<td>SCALE</td>
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<td>SHOP</td>
<td>CRANE</td>
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<td>TITLE</td>
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</table>

PEOPLES STEEL MILLS LTD.
KARACHI, PAKISTAN

P.S.M
Terms & Condition for Fabrication of Crane’s Crab Structure

Fabrication will be done according to AWS D1.1 standards

- Material, utilities, manpower and consumables will be borne by manufacturer/vendor.
- General drawings will be provided by Peoples Steel Mills Ltd., Manufacturer will produce fabrication drawings accordingly
- Manufacturer/bidder will provide following documents soon after work order/purchase order
  - Fabrication drawings
  - Inspection and test plans
  - Inspection procedures
  - Fabrication schedule
  - Material Test Certificates
- PSM delegation will visit site and give go through for commencement of fabrication if satisfied by outcomes of following procedures
  - Welding procedure qualification
  - Procedure qualification record
  - Welders qualification test
  - Tests (UT/RT/Tensile & Bending) will be the responsibility of manufacturer/bidder
- Manufacturer will file all inspection reports during fabrication
- After completion of fabrication work, Peoples Steel Mills Ltd. will send a team for following testing/inspections
  - Visual and dimensional check
  - Ultrasonic Testing & Magnetic Particle/Dye Penetration Testing
- After qualifying inspection the manufacturer will paint as
  - Red oxide single coat (50 micron)
  - Golden yellow paint coat (100 micron)
- Delivery will be the responsibility of manufacturer/bidder, manufacturer document record is necessarily required along with
PEOPLES STEEL MILLS LIMITED
Manghopir, Karachi.
REQUEST FOR QUOTATION

M/s. RFQ NO. PSM/LP-88/PR-14582/13690
ISSUED ON 02-MAY-19
DUE ON 17-MAY-19

Dear Sirs,
We invite you to quote for the following material on F.O.R PSM site basis inclusive of all Government taxes and levies on the terms and conditions attached herewith valid for 45 days. Your offer must reach the office of the undersigned by the date mentioned above.

<table>
<thead>
<tr>
<th>S. NO.</th>
<th>DESCRIPTION</th>
<th>QUANTITY</th>
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<tbody>
<tr>
<td>1</td>
<td>FABRICATION OF CRAB for 16/5 Ton Overhead Crane as per Attached Drawings &amp; AWS D1.1 Standards, Material Structural Steel A36, Transportation will be in scope of Supplier / Manufacturer.</td>
<td>1 NOS</td>
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<tr>
<td>2</td>
<td>FABRICATION OF CRAB for 33/10 Ton Overhead Crane as per Attached Drawings &amp; AWS D1.1 Standards, Material Structural Steel A36, Transportation will be in scope of Supplier / Manufacturer.</td>
<td>1 NOS</td>
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</table>

NOTE : TERMS & CONDITION ATTACHED

Yours Sincerely
for PEOPLES STEEL MILLS LIMITED
Tender Terms & Conditions

Eligibility Criteria for Participation
Renowned & reputable local (Pakistan) fabrication/project tackling firms fulfilling following criteria are eligible to participate

- Having ISO certification
- Well established fabrication setup
- Well established quality assurance setup
- Having technical staff and skilled manpower

Documents Required With Quotations
- Copy of ISO Certification
- List of fabrication jobs undertaken in past three years
- Client List

Pre-Assessment
Peoples Steel Mills Ltd. will Pre-Assess the manufacturing facilities of newly (to PSM) participating companies and reserves the right to disqualify on the basis of assessment.