Dear Sirs,

We invite you to quote for the following material on F.O.R PSM site basis inclusive of all Government taxes and levies on the terms and conditions attached herewith valid for 45 days. Your offer must reach the office of the undersigned by the date mentioned above.

<table>
<thead>
<tr>
<th>S. NO.</th>
<th>DESCRIPTION</th>
<th>QUANTITY</th>
<th>RATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>COLD DRAW DIE WITH CASING: SIZE 59.0 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>1 NOS</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>COLD DRAW DIE WITH CASING: SIZE 65.0 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>1 NOS</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>COLD DRAW DIE WITH CASING: SIZE 60.3 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>2 NOS</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>COLD DRAW DIE WITH CASING: SIZE 57.05 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>2 NOS</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>COLD DRAW DIE WITH CASING: SIZE 54.00 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>1 NOS</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>COLD DRAW DIE WITH CASING: SIZE 45.00 MM, AS PER DRAWING, MATERIAL: TUNGSTON CARBIDE</td>
<td>1 NOS</td>
<td></td>
</tr>
</tbody>
</table>

N.B: AS PER DRAWINGS ATTACHED.

NOTE:

(I) OFFER ON F. O. R. BASIS MUST BE SENT TO THE ATTENTION OF HEAD (PROCUREMENT) ON FAX NO. 36770112, 35206764 OR BY COURIER SERVICE AT THE FACTORY ADDRESS. OFFER ON EX-GODOWN WILL LIABLE TO BE REJECTED.

E-mail to: Farooq@psmltd.com

(II) PSM WILL TAKE DELIVERY OF ORDERED MATERIAL FROM SUPPLIER PREMISES HAVING VALUE UPTO RS. 20,000/- THROUGH OWN ARRANGEMENT.

(III) DELIVERY LEAD TIME SHOULD BE WITHIN 15 DAYS AFTER RECEIPT OF P.O.

(IV) PAYMENT WILL BE MADE WITHIN 45 DAYS.

Yours Sincerely

For PEOPLES STEEL MILLS LIMITED

Deputy General Manager
(PROCUREMENT)
Die Material
Tungsten Carbide YG8
Hardness Min. 89 HRA

Die Block Material
35CrMo
Hardness 35–38 HRC

Technical Requirement
1. Eliminate the sharp edges
2. Lapped to a mirror finish
   (Ra=0.02)
3. Ensure the smooth transition of taper and arc connection
Die Material
Tungsten Carbide YG8
Hardness Min. 89 HRA

Technical Requirement
1. Eliminate the sharp edges
2. Lapped to a mirror finish (Ra=0.02)
3. Ensure the smooth transition of taper and arc connection

Die Block Material
35CrMo
Hardness 35–38 HRC

<table>
<thead>
<tr>
<th>APPLICATION</th>
<th>POS.</th>
<th>REV. NO.</th>
<th>DATE</th>
<th>MODIFICATION</th>
<th>APPROVED</th>
<th>REFERENCE/OLD ERC NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>P.S.M</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Title: SEAMLESS PIPE MILL
Drawing No: PSM/CD20T/65

PSM/CD20T/65
Die Material
Tungsten Carbide YG8
Hardness Min. 89 HRA

Technical Requirement
1. Eliminate the sharp edges
2. Lapped to a mirror finish (Ra=0.02)
3. Ensure the smooth transition of taper and arc connection

Die Block Material
35CrMo
Hardness 35–38 HRC
Die Material
Tungsten Carbide YG8
Hardness Min. 89 HRA

Die Block Material
35CrMo
Hardness 35–38 HRC

Technical Requirement
1. Eliminate the sharp edges
2. Lapped to a mirror finish (Ra=0.02)
3. Ensure the smooth transition of taper and arc connection
Die Material
Tungsten Carbide YG8
Hardness Min. 89 HRA

Technical Requirement
1. Eliminate the sharp edges
2. Lapped to a mirror finish (Ra=0.02)
3. Ensure the smooth transition of taper and arc connection

Die Block Material
35CrMo
Hardness 35–38 HRC
**Die Material**
Tungsten Carbide YG8
Hardness Min. 89 HRA

**Technical Requirement**
1. Eliminate the sharp edges
2. Lapped to a mirror finish \((Ra=0.02)\)
3. Ensure the smooth transition of taper and arc connection

**Die Block Material**
35CrMo
Hardness 35-38 HRC